

[1]

EU-TYPE EXAMINATION CERTIFICATE



[2]

**Equipment intended for use in potentially explosive atmospheres
Directive 2014/34/EU – Annex III**

[3]

Certificate Number: **EPT 17 ATEX 2588 X** issue 2

[4]

Equipment: **Electric motor
O-M**

[5]

Manufacturer: **ORANGE1 ELECTRIC MOTORS S.p.A.**

[6]

Address: **Via Mantova, 93 – 43122 Parma - Italy**

[7]

This equipment and its accepted variations are specified in the annex to this Certificate.

[8]

Eurofins Product Testing Italy S.r.l., Notified Body n. 0477 in accordance with Article 21 of the Directive 2014/34/EU of the European Parliament and of the Council of 26th February 2014, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment intended for use in potentially explosive atmospheres given in Annex II of the Directive. The examination and test results are recorded in the confidential Report N°EPT.21.REL.02/2013111

[9]

Compliance with the essential health and safety requirements is assured through the verification of them and by compliance with the following harmonized standards:

EN IEC 60079-0:2018, EN 60079-1:2014, EN 60079-7:2015+A1:2018, EN 60079-31:2014

[10]

If the sign "X" is placed after the Certificate number, it indicates that the equipment is subject to the special conditions for safe use specified in the annex to this Certificate.

[11]

This EU -TYPE EXAMINATION CERTIFICATE relates only to the design, the exam and the tests of the specified equipment.
Further requirements of the Directive 2014/34/EU apply to the manufacture and supply of this equipment. These requirements are not object of this Certificate.

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The equipment shall include the sign  and the following string:

**II 2G
Ex db IIC T5 ... T3 Gb or**

**II 2G
Ex db eb IIC T5 ... T3 Gb or**

-40°C ≤ Tamb ≤ +60°C

**II 2GD
Ex db IIC T5 ... T3 Gb
Ex tb IIIC T125°C Db**

**II 2GD
Ex db eb IIC T5 ... T3 Gb
Ex tb IIIC T125°C Db**

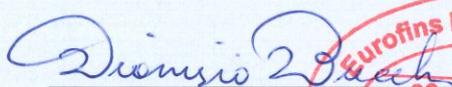
Relationships between ambient temperature range and temperature limits are reported in the equipment description

Applicable when flameproof terminal compartment is used

Applicable when increased safety terminal compartment is used

Place and date of issue:

Torino, 2021-06-29



Dionisio Bucchieri
Directive Responsible




Paolo Trisoglio
Managing Director



PRD N° 119B

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This Certificate has 6 pages and it is reproducible only in its entirety. Conditions of validity are reported below.



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[15] Equipment description

The motors are made of aluminium and have separate parts: motor enclosure, terminal box for supply and capacitor enclosure (optional). The motors are suitable for group IIC and group IIIC.
 The motor enclosure has types of protection "Ex d" and "Ex t";
 The terminal box can have types of protection "Ex d" or "Ex e" and "Ex t";
 The capacitor enclosure has types of protection "Ex d" and "Ex t";
 All the parts of the flameproof enclosures have flameproof joints independent from each other.
 The motors can be equipped with auxiliary devices (heaters, thermal protectors).
 The anti-condensation heater can be activated only when the motor is not powered.
 In case of single phase motors the capacitors have to be placed in the appropriate enclosure or in safe area.

Electrical characteristics

The equipment can be supplied by mains or inverter:

Mains Supply

Maximum rated voltage: 850 V

Maximum rated power: 30 kW

Rated frequency: 50/60 Hz

Insulation class: F or H

Duty: S1, S2, S3, S9

Poles: 2, 4, 6, 8, 2/4, 4/8, 4/6, 6/8

Degree of protection: IP66 (For version with Ex db / Ex tb termination compartment)

IP65 (For version with Ex eb / Ex tb termination compartment)

Inverter supply

Frequency range: 5-100 Hz

Possibility of supply through inverter exclusively with the use of thermal protectors applied on the windings.

Such protectors may be either PTO and PTC and they shall be connected to an appropriate and reliable control device.

Activation temperature related to the temperature class:

- 90°C for temperature class T5;
- 130°C for temperature class T4;
- 150°C for temperature class T3.

Ambient temperature. -40 ÷ +40 °C (or +60°C for T3,T4 class of temperature)

Temperature classes and Maximum surface temperature:

T5, T4, T3, T125°C as a function of the ambient temperature and of the electrical characteristics (as indicated in the technical note).

Ventilation

The motors can be ventilated and not ventilated (with half power in respect to the ventilated corresponding motors so to maintain a T3 temperature class with ambient temperature of 60°C or T4 temperature class with ambient temperature of 40°C).

Ventilation can be made by fan, who is fitted directly on the shaft, or by using an auxiliary motor.

The auxiliary motor belongs to O-M series. It will be a two poles 63 motor (for shaft height from 80 to 132) or a two poles 71 motor (for shaft height from 160 to 180).

Impellers for Ex db motors, which have a peripheral speed below 50 m/s, are made of plastic material.

Impellers for Ex tb or Ex db tb or Ex db motors (which have a peripheral speed above 50 m/s) are made of plastic dissipative material or metallic material.

The degree of protection (IP) of ventilation openings are:

- IP 20 on the air inlet side
- IP 10 on the air outlet side


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**Cable entries**

The cable entries integrated in motor body, terminal box (motor side), capacitor box are part of this certification. All the other cable entries devices used on the enclosures are already properly ATEX certified. The accessories used for cable entries and for unused holes must be covered by a separate ATEX certification according to the applicable standards EN 60079-0, EN 60079-1, EN 60079-7 and EN 60079-31.

Identification

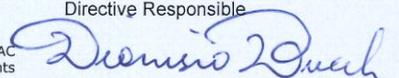
The three-phase and single-phase asynchronous motors, Series O-M (IE1 Range), are identified by a code as follows:

Motor Type Identification				OD	063	A	4
Motor Type							
Three phase motors Efficiency IE1							
MD	1ph Ex db or Ex db Ex tb (ATEX Marking)	ME	1ph Ex db Ex eb or Ex db Ex eb Ex tb (ATEX Marking)				
MX	1ph Ex db or Ex db Ex tb (ATEX + IECEx Marking)	MY	1ph Ex db Ex eb or Ex db Ex eb Ex tb (ATEX + IECEx Marking)				
OD	3ph Ex db or Ex db Ex tb (ATEX Marking)	OE	3ph Ex db Ex eb or Ex db Ex eb Ex tb (ATEX Marking)				
OX	3ph Ex db or Ex db Ex tb (ATEX + IECEx Marking)	OY	3ph Ex db Ex eb or Ex db Ex eb Ex tb (ATEX + IECEx Marking)				
Shaft Height							
56, 63, 71, 80, 90, 100, 112, 132, 160, 180							
Main stator dimensions (depending on motor power)							
A,B		56 63 71 80					
S,L		90 132 160 180					
K,M		100 132 160 180					
Poles number							
2, 4, 6	Single phase motors 1 speed						
2, 4, 6, 8	Three phase motors 1 speed						
3, 5, 7, 9	3ph double speed 2/4, 4/8, 4/6, 6/8 poles Constant Torque						
C, D, E, F	3ph double speed 2/4, 4/8, 4/6, 6/8 poles Quadratic Torque						



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The three-phase asynchronous motors, Series O (IE2-IE3 Range), are identified by a code as follows:

Motor Type Identification				OH	063	A	4
Motor Type							
Three phase motors Efficiency IE2 – IE3							
OH	Ex db or Ex db Ex tb (ATEX Marking)	O K	Ex db Ex eb or Ex db Ex eb Ex tb (ATEX Marking)				
OZ	Ex db or Ex db Ex tb (ATEX + IECEX Marking)	O J	Ex db Ex eb or Ex db Ex eb Ex tb (ATEX + IECEX Marking)				
Shaft Height							
56, 63, 71, 80, 90, 100, 112, 132, 160, 180							
Main housing Frame S M L Main stator dimensions (depending on motor power) A B C D E S Z							
Poles number							
2, 4, 6, 8	Three phase motors 1 speed						

Warning label

“Flameproof joints cannot be repaired”

“Use screws quality ≥ 8.8 ”

“Potential electrostatic charging hazard – Do not rub the surface – Clean only with a damp cloth”

Note: this warning is included only in case of painting with thickness greater than 0.2mm

“Do not open in presence of explosive atmosphere”

“Refer to instruction for cable and cable gland selection”

“Do not open when energized”

Routine tests

According to clause 7.1 of EN 60079-7 standard, each motor having increased safety “Ex eb” terminal box shall be submitted to the dielectric strength test (carried out in accordance with clause 6.1). The test shall be deemed to have passed if no breakdown or arcing occurs applying a test voltage equals to $(1000 + 2U)$ V.r.m.s. for at least 1 minute, where U is the rated voltage of the motor.

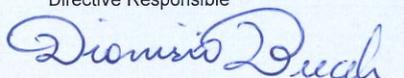
The test can be alternatively carried out at 1.2 times the test voltage for a period of at least 100 ms.

The test voltage shall be applied between each galvanically isolated connection included in the terminal box.


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[16] Assessment Report n° EPT.21.REL.02/2013111

This EC-Type Examination Certificate is released after the positive result of the conformity assessment of the Council Directive 2014/34/EU and to harmonized technical standards listed in this certificate performed by the Notified Body Eurofins Product Testing Italy S.r.l., and reported in the Assessment Report above cited.

[17] Special condition for a safe use

- Supply voltage must be within:
 - $\pm 5\%$ of the nominal value for temperature class T5;
 - $\pm 10\%$ of the nominal value for temperature class T3 or T4.
- Flameproof joints are not intended to be repaired.
- The anti-condensation heater can be activated only when the motor is not powered.

[18] Essential Health and Safety Requirements

Assured by compliance with harmonized standards.

[19] Descriptive documents

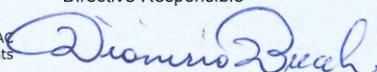
The equipment object of this Certificate are described by the following documents that are scheduled documents and therefore they cannot be modified without the explicit authorization of the Notified Body.

Type of document	Document identification	Rev.	Date
Technical note	Technical note asynchronous motors series O - M sizes 56-180	1	2021-06-28
Flame path description document	Technical Note –Attachment1 Flame paths and screws descriptions	0	2021-06-28
Sealing rings drawings	Schema gommini	-	2021-02-19
Gland nuts drawings	Schema premistoppa	-	2021-02-23
Washer drawings	Schema rondelle	-	2021-02-23
Capacitor boxes drawings	Allegato 3 custodia condensatore	2	2021-06-04
Safety, installing maintenance instructions	Motors series O-M - Safety, installing maintenance instructions	01	2021-06-28



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[20] Terms and conditions

The product liability rests with the Manufacturer, his representative or, in the absence of a representative, with the importer, in accordance with the General Product Safety Directive 2001/95/EC.

The following conditions may render this certificate invalid:

- changes in the design or construction of the product;
- changes or amendments to the Directive;
- changes or amendments in the standards which form the basis for documenting compliance with the essential requirements of the 2014/34/EU Directive.

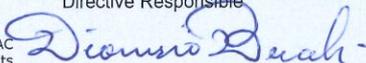
[21] History

Issue	Description	Date
0	First emission, replacement of the EC-TYPE EXAMINATION CERTIFICATE n. EUM1 10 ATEX 0350 and its supplements n. 1 and 2.	2017-02-06
1	Constructive change and changing of manufacturer's references	2019-02-08
2	<ul style="list-style-type: none"> • Inclusion of the high efficiency IE2-IE3 versions (with and without extension ring) • Verification of compliance according to the latest standard editions EN IEC 60079-0:2018 and EN 60079-7:2015+A1:2018 	2021-06-29


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End of Certificate

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